

TORQUE SPECIFICATIONS

Part tightened	N*m	kgf*cm	ft.*lbf
Manual transmission unit assembly x Engine Bolt A	72	730	53
Manual transmission unit assembly x Engine Bolt B and C	37	379	27
Engine mount insulator rear No. 1 x Manual transmission unit assembly	65	663	48
Frame crossmember No. 3 x Engine mount insulator rear No. 1	19	189	14
Frame crossmember No. 3 x Frame	40	408	30
Starter assembly x Manual transmission unit assembly	37	377	27
Clutch release cylinder assembly x Manual transmission unit assembly	12	122	9
Manifold stay x Manual transmission unit assembly Bolt A	72	730	53
Manifold stay x Manual transmission unit assembly Bolt B	44	449	33
Manifold stay x Exhaust manifold	30	306	22
Exhaust pipe assembly front x Exhaust manifold	43	438	32
Exhaust pipe assembly front x Exhaust tail pipe	48	489	35
Propeller shaft x Rear differential	88	899	65
Propeller shaft center bearing x Frame	36	369	27
Propeller shaft assembly front x Front differential	88	899	65
Engine under cover sub-assembly No. 2 x Frame	30	306	22
Manual transmission unit assembly x Transfer	24	240	17
Manual transmission filler plug x Manual transmission case	37	380	27
Manual transmission drain plug x Manual transmission case	37	380	27
Release fork support x Clutch housing	47	480	35
Clutch housing x Manual transmission case	36	370	27
Back up light switch x Manual transmission case	44	450	32
Reverse restrict pin assembly x Transfer adaptor	37	380	27
Floor shift control shift lever retainer x Transfer adaptor	18	185	13
Shift lever housing x Shift and select lever shaft	33	340	25
Manual transmission case x Transfer adaptor	37	380	27
Reverse restrict pin plug x Transfer adaptor	18.5	189	14
Front bearing retainer x Manual transmission case	46.5	168	12
Shift detent ball spring seat x Intermediate plate	18.5	189	14
Shift fork set bolt x Shift fork shaft	195	199	14
Reverse shift arm bracket x Intermediate plate	18	185	13
Output shaft rear bearing retainer x Intermediate plate	18	185	13

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