

**SEAT BELT****SERVICE DATA****FRONT SEAT INNER BELT ASSEMBLY (for Separate Seat Type LH Side):**

Item	Tester Connection	Condition	Specified Condition
Standard resistance	1 - 2	Fasten seat belt	10 k $\Omega$ or higher
		Release seat belt	Below 1 $\Omega$

**FRONT SEAT INNER BELT ASSEMBLY (for Separate Seat Type RH Side):**

Item	Tester Connection	Condition	Specified Condition
Standard resistance	1 - 2	Fasten seat belt	10 k $\Omega$ or higher
		Release seat belt	Below 1 $\Omega$

**FRONT SEAT INNER BELT ASSEMBLY (for Bench Seat Type LH Side):**

Item	Tester Connection	Condition	Specified Condition
Standard resistance	1 - 2	Fasten seat belt	10 k $\Omega$ or higher
		Release seat belt	Below 1 $\Omega$

**SS**

## TORQUE SPECIFICATIONS

### FRONT SEAT INNER BELT ASSEMBLY (for Separate Seat Type):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat inner belt assembly x Front seat frame adjuster assembly	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT INNER BELT ASSEMBLY (for Bench Seat Type):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat inner belt assembly x Body	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT OUTER BELT ASSEMBLY (for Double Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front shoulder belt anchor adjuster assembly x Body	42	430	31
Front seat outer belt assembly x Body (for Retractor Upper)	8.5	85	75 in.*lbf
Front seat outer belt assembly x Front shoulder belt anchor adjuster assembly (for Shoulder Anchor)	42	430	31
Front seat outer belt assembly x Body (for Floor Anchor)	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT OUTER BELT ASSEMBLY (for Regular Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front shoulder belt anchor adjuster assembly x Body	42	430	31
Front seat outer belt assembly x Body (for Retractor Upper)	8.5	85	75 in.*lbf
Front seat outer belt assembly x Body (for Retractor Lower)	42	430	31
Front seat outer belt assembly x Front shoulder belt anchor adjuster assembly (for Shoulder Anchor)	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### FRONT SEAT OUTER BELT ASSEMBLY (for Access Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front shoulder belt anchor adjuster assembly x Rear door panel sub-assembly	42	430	31
Front seat outer belt assembly x Body (for Retractor Upper)	8.5	85	75 in.*lbf
Front seat outer belt assembly x Body (for Retractor Lower)	42	430	31
Front seat outer belt assembly x Front shoulder belt anchor adjuster assembly (for shoulder anchor)	42	430	31
Negative battery terminal x Battery	3.9	40	35 in.*lbf

### REAR SEAT INNER ASSEMBLY (for Double Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat inner belt assembly x Body	42	430	31

### REAR SEAT INNER ASSEMBLY (for Access Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat inner belt assembly x Body	42	430	31

### FRONT CENTER SEAT OUTER ASSEMBLY (for Bench Seat Type):

Part Tightened	N*m	kgf*cm	ft.*lbf
Tether anchor bracket sub-assembly x Body	20	205	15
Seat belt bracket x Body	20	205	15
Front center seat outer belt assembly x Seat belt bracket (for Retractor Upper)	8.5	85	75 in.*lbf
Front center seat outer belt assembly x Seat belt bracket (for Retractor Lower)	42	430	31

Part Tightened	N*m	kgf*cm	ft.*lbf
Front center seat outer belt assembly x Body (for Shoulder Anchor)	42	430	31

**REAR SEAT OUTER BELT ASSEMBLY (for Double Cab):**

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat outer belt assembly x Body (for Retractor Upper)	8.5	85	75 in.*lbf
Rear seat outer belt assembly x Body (for Retractor Lower)	42	430	31
Rear seat outer belt assembly x Body (for Shoulder Anchor)	42	430	31
Rear seat outer belt assembly x Body (for Floor Anchor)	42	430	31

**REAR SEAT OUTER BELT ASSEMBLY (for Access Cab):**

Part Tightened	N*m	kgf*cm	ft.*lbf
Tether anchor bracket sub-assembly x Body	20	205	15
Rear seat outer belt assembly x Body (for Retractor Upper)	8.5	85	75 in.*lbf
Rear seat outer belt assembly x Body (for Shoulder Anchor)	42	430	31
Rear seat outer belt assembly x Body (for Floor Anchor)	42	430	31

