

SEAT**TORQUE SPECIFICATIONS****FRONT SEAT ASSEMBLY (for Separate Seat Type Driver Side):**

Part Tightened	N*m	kgf*cm	ft.*lbf
Seat position sensor x Front seat frame adjuster assembly	8.0	80	71 in.*lbf
Front seat back cover x Front seat frame adjuster assembly (for Front Seat Side Airbag)	5.5	55	49
Front seat inner belt assembly x Front seat frame adjuster assembly	42	430	31
Front seat assembly x Body	37	375	27
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FRONT SEAT ASSEMBLY (for Separate Seat Type Front Passenger Side):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat back cover x Front seat frame adjuster assembly (for Front Seat Side Airbag)	5.5	55	49
Front seat inner belt assembly x Front seat frame adjuster assembly	42	430	31
Front seat assembly x Body	37	375	27
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FRONT SEAT ASSEMBLY (for Separate Folding Seat Type):

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat back cover x Front seat back spring assembly (for Front Seat Side Airbag)	5.5	55	49
Front seat back lock sub-assembly x Front seat back spring assembly	43	440	32
Front seat back assembly x Front seat frame adjuster assembly	43	440	32
Front seat assembly x Body	37	375	27
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FRONT SEAT ASSEMBLY (for Bench Seat Type):

Part Tightened	N*m	kgf*cm	ft.*lbf
Seat track handle sub-assembly x Front seat cushion spring assembly	14	145	10
Front seat outer track assembly x Front seat cushion spring assembly	20	205	15
Front seat track rear bracket x Front seat outer track assembly	32	325	24
Front seat track front bracket x Front seat outer track assembly	32	325	24
Front seat back assembly x Front seat cushion spring assembly	42	430	31
Front seat assembly x Body	37	375	27
Negative battery terminal x Battery	3.9	40	35 in.*lbf

REAR SEAT ASSEMBLY (for Double Cab LH Side):

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat back lock assembly x Rear seat back frame sub-assembly	30	305	22
Rear seat cushion hinge sub-assembly x Rear seat cushion frame sub-assembly	21	215	16
Rear seat back center hinge sub-assembly x Body	18	185	14
Rear seat back hinge sub-assembly x Body	18	185	14
Rear seat back assembly x Rear seat back center hinge sub-assembly	37	375	27
Rear seat back assembly x Rear seat back hinge sub-assembly	37	375	27
Rear seat cushion assembly x Body	37	375	27

REAR SEAT ASSEMBLY (for Double Cab RH Side):

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat back lock assembly x Rear seat back frame sub-assembly	30	305	22
Rear center seat outer belt assembly x Rear seat back frame sub-assembly	44	450	33

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat cushion hinge sub-assembly x Rear seat cushion frame sub-assembly	21	215	16
Rear seat back hinge sub-assembly x Body	18	185	14
Rear seat back assembly x Rear seat back center hinge sub-assembly	37	375	27
Rear seat back assembly x Rear seat back hinge sub-assembly	37	375	27
Rear center seat outer belt x Body	42	430	31
Rear seat cushion assembly x Body	37	375	27

SS

REAR SEAT ASSEMBLY (for Access Cab):

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear seat back lock sub-assembly x Rear seat cushion frame sub-assembly	7.0	70	62 in.*lbf
Child restraint seat anchor bracket sub-assembly x Body	18	185	13
Rear seat back lock striker sub-assembly x Body	18	185	13
Rear seat assembly x Body	18	185	14