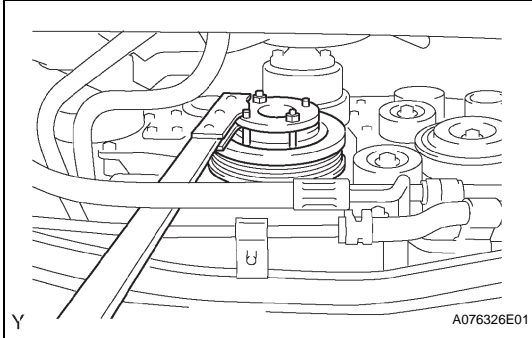


ENGINE REAR OIL SEAL

REMOVAL

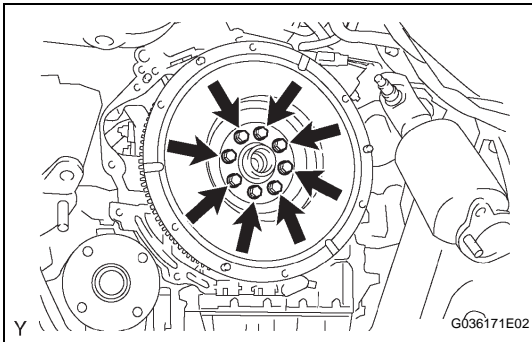
1. REMOVE TRANSMISSION ASSEMBLY (See page [EM-186](#))



2. REMOVE FLYWHEEL SUB-ASSEMBLY (for Manual Transmission)

(a) Using SST, hold the crankshaft.

SST 09213-54015 (91651-60855), 09330-00021



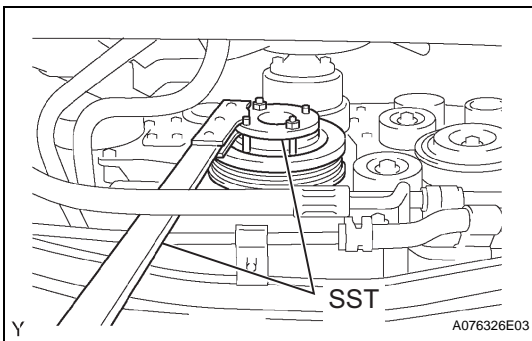
(b) Remove the 8 bolts, then remove the flywheel and 2 spacers.

EM

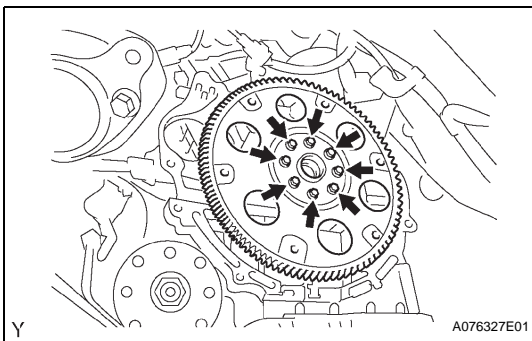
3. REMOVE DRIVE PLATE & RING GEAR SUB-ASSEMBLY (for Automatic Transmission)

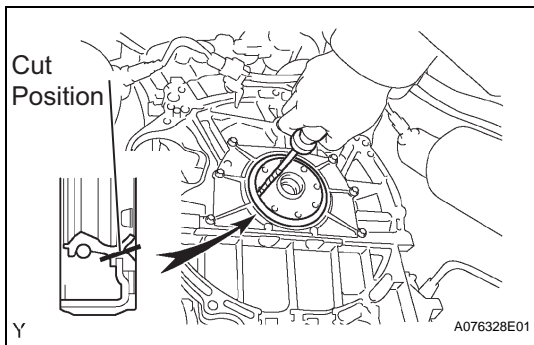
(a) Using SST, hold the crankshaft.

SST 09213-54015 (91651-60855), 09330-00021



(b) Remove the 8 bolts, then remove the drive plate and 2 spacers.



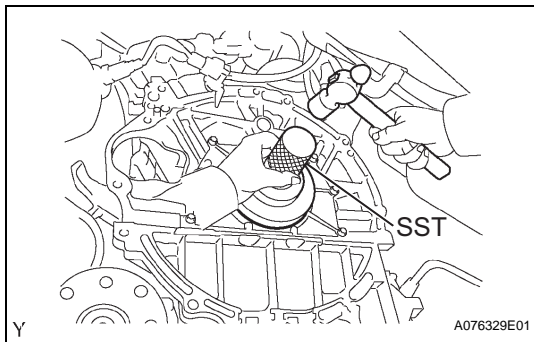


4. REMOVE REAR ENGINE OIL SEAL

- (a) Using a knife, cut off the oil seal lip.
- (b) Using a screwdriver, pry out the oil seal.

NOTICE:

Be careful not to damage the crankshaft. Wrap the screwdriver tip with tape.

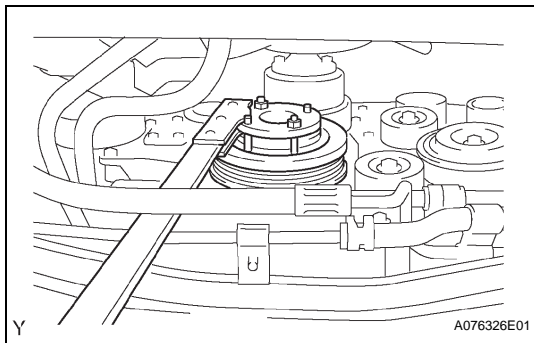


INSTALLATION

1. INSTALL REAR ENGINE OIL SEAL

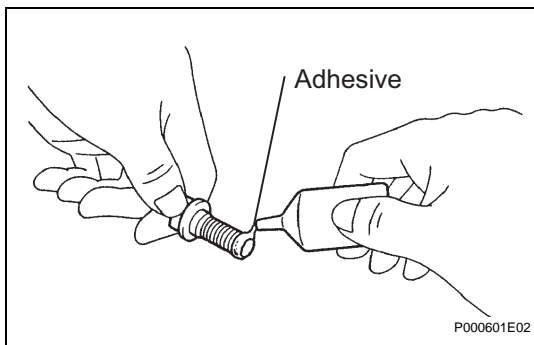
- (a) Apply MP grease to a new oil seal tip.
- (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the rear oil seal retainer edge.

SST 09223-78010



2. INSTALL FLYWHEEL SUB-ASSEMBLY (for Manual Transmission)

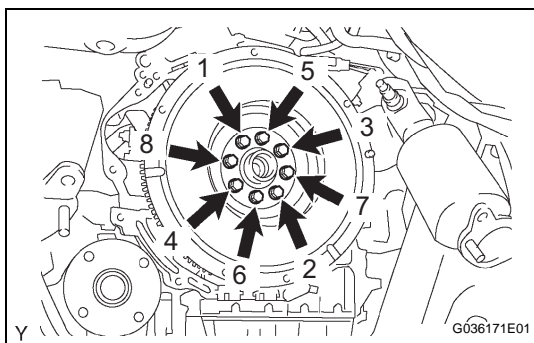
- (a) Using SST, hold the crankshaft.
SST 09213-54015 (91651-60855), 09330-00021



- (b) Apply adhesive to 2 or 3 threads of the mounting bolt end.

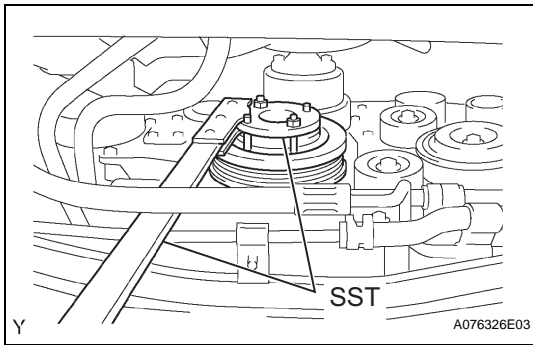
Adhesive:

Part No. 08833-00070, THREE BOND 1324 or equivalent



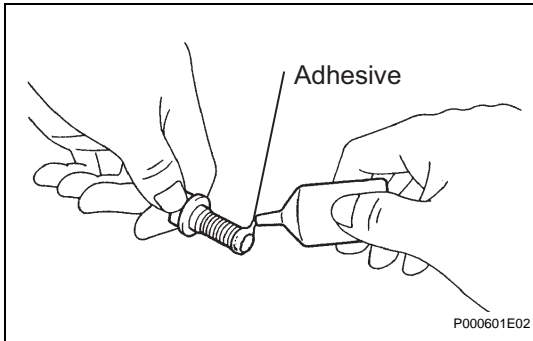
- (c) Install the flywheel and 2 spacers onto the crankshaft.
- (d) Using several steps, uniformly install and tighten the 8 mounting bolts in the sequence shown in the illustration.

Torque: 83 N*m (846 kgf*cm, 61 ft.*lbf)



3. INSTALL DRIVE PLATE & RING GEAR SUB-ASSEMBLY (for Automatic Transmission)

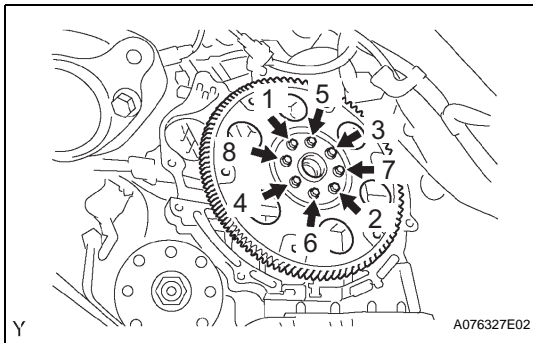
- (a) Using SST, hold the crankshaft.
SST 09213-54015 (91651-60855), 09330-00021



- (b) Apply adhesive to 2 or 3 threads of the mounting bolt end.

Adhesive:

Part No. 08833-00070, THREE BOND 1324 or equivalent



- (c) Install the drive plate and 2 spacers onto the crankshaft.
- (d) Using several steps, uniformly install and tighten the 8 mounting bolts in the sequence shown in the illustration.

Torque: 83 N*m (846 kgf*cm, 61 ft.*lbf)

4. INSTALL TRANSMISSION ASSEMBLY (See page [EM-192](#))